

POWER OF ATTORNEY

We, FINA TECHNOLOGY, INC. a corporation of the State of Delaware and having its principal offices at P. O. Box 674412, Houston, Texas 77267-4412, ASSIGNEE of the entire interest in the invention, application, and any Letters Patent that may issue thereon, for **HIGH IMPACT POLYSTYRENE AND PROCESS FOR PREPARING SAME**, the specification of which is attached herewith.

David J. Alexander, Reg. No. 33,221;  
Diane L. Kilpatrick-Lee, Reg. No. 56,211;  
Bradley A. Misley, Reg. No. 46,937;  
Michael Locklar, Reg. No. 44,878;  
Abimbola Bukoye, Reg. No. 65,888; and  
Rodney B. Carroll, Reg. No. 39,624

as our attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith, and to file and prosecute any international patent applications filed thereon before any international authorities under the Patent Cooperation Treaty.

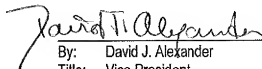
**Please direct correspondence and telephone calls to: Customer No. 25264**

David J. Alexander  
FINA TECHNOLOGY, INC.  
P.O. Box 674412  
Houston, TX 77267-4412  
(713) 483-5379

We declare that the below-named individual is authorized to execute this Power of Attorney on behalf of ASSIGNEE.

The undersigned has reviewed all the documents in the chain of title of the patent application identified above and, to the best of undersigned's knowledge and belief, title is in the assignee identified above. The assignment was recorded in the United States Patent and Trademark Office at **Reel/Frame 014568/0288**. The undersigned (whose title is supplied below) is empowered to act on behalf of the assignee.

FINA TECHNOLOGY, INC.

  
By: David J. Alexander  
Title: Vice President  
Date: July 13, 2011